



RevNo	Revision note	Date	Signature	Checked
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1.Transparent Gel coat: BASF RELEST Wind Gelcoat  
Surface area = 2,2074 m²

2.CSM 300 E-Glass fabric: Chopped strand mat of 300g/m²  
Epoxy Resin: HUNSTMAN Araldite LY 3505/Hardener XB 3403  
Surface area = 2,2074 m²

3.Triaxial (±45/0) E-Glass fabric: METYX XL800E10F-0/45 of 835g/m²  
Epoxy Resin: HUNSTMAN Araldite LY 3505/Hardener XB 3403  
Surface area = 2,2074 m²

The pictures show the blade in flattened state  
Fabrication method : Wet hand Lay-up  
Mean Wf (fiber weight fraction) = 0.55

Itemref	Quantity	Title/Name, designation, material, dimension etc			Article No./Reference	
Designed by CompBlades		Checked by CompBlades	Approved by - date CompBlades - 20/09/13	File name	Date 20/09/13	Scale 1:20
CompBlades.com				Blade - Pressure side - Lamination plan - Layers 1/2/3		
				METU__B__P__layers__010203		Edition 0